

Deutsche Akkreditierungsstelle GmbH

Entrusted according to Section 8 subsection 1 AkkStelleG in connection with Section 1 subsection 1 AkkStelleGBV

Signatory to the Multilateral Agreements of
EA, ILAC and IAF for Mutual Recognition

Accreditation



The Deutsche Akkreditierungsstelle GmbH attests that the calibration laboratory

STAHLWILLE Eduard Wille GmbH & Co. KG
Lindenallee 27, 42349 Wuppertal, Germany

is competent under the terms of DIN EN ISO/IEC 17025:2005 to carry out calibrations in the following fields:

Mechanical quantities
- Torque

The accreditation certificate shall only apply in connection with the notice of accreditation of 2018-03-06 with the accreditation number D-K-15107-01 and is valid until 2021-10-19. It comprises the cover sheet, the reverse side of the cover sheet and the following annex with a total of 2 pages.

Registration number of the certificate: **D-K -15107-01-00**

Braunschweig,
06.03.2018

Dr. Heike Manke
Head of Division

Translation issued:
06.03.2018


Head of Division

This document is a translation. The definitive version is the original German accreditation certificate.
See notes overleaf.

Deutsche Akkreditierungsstelle GmbH

Office Berlin
Spittelmarkt 10
10117 Berlin

Office Frankfurt am Main
Europa-Allee 52
60327 Frankfurt am Main

Office Braunschweig
Bundesallee 100
38116 Braunschweig

The publication of extracts of the accreditation certificate is subject to the prior written approval by Deutsche Akkreditierungsstelle GmbH (DAkKS). Exempted is the unchanged form of separate disseminations of the cover sheet by the conformity assessment body mentioned overleaf.

No impression shall be made that the accreditation also extends to fields beyond the scope of accreditation attested by DAkKS.

The accreditation was granted pursuant to the Act on the Accreditation Body (AkkStelleG) of 31 July 2009 (Federal Law Gazette I p. 2625) and the Regulation (EC) No 765/2008 of the European Parliament and of the Council of 9 July 2008 setting out the requirements for accreditation and market surveillance relating to the marketing of products (Official Journal of the European Union L 218 of 9 July 2008, p. 30). DAkKS is a signatory to the Multilateral Agreements for Mutual Recognition of the European co-operation for Accreditation (EA), International Accreditation Forum (IAF) and International Laboratory Accreditation Cooperation (ILAC). The signatories to these agreements recognise each other's accreditations.

The up-to-date state of membership can be retrieved from the following websites:

EA: www.european-accreditation.org

ILAC: www.ilac.org

IAF: www.iaf.nu

Deutsche Akkreditierungsstelle GmbH

**Annex to the Accreditation Certificate D-K-15107-01-00
according to ISO/IEC 17025:2005**

Period of validity: 2018-03-06 to 2021-10-19

Date of issue: 2018-03-06

Holder of certificate:

**STAHLWILLE Eduard Wille GmbH & Co. KG
Lindenallee 27, 42349 Wuppertal, Germany**

Head:	Dipl.-Ing. Michael Schmitz
Deputy:	Thomas Hildebrecht Daniel Niehus

Accredited since: 1997-02-24

Calibrations in the fields:

Mechanical quantities:
- Torque

Abbreviations used: see last page

Annex to the accreditation certificate D-K-15107-01-00
Permanent Laboratory

Measured quantity / Calibration item	Range	Measurement conditions / procedure	Best measurement capability ¹⁾	Remarks
Torque Calibration devices for manually operated torque tools	0,2 N·m to 10 N·m	DIN 51309: 2005	0,5 %	Calibration devices only for torque screwdriver
	0,2 N·m to 1 N·m	DAkks-DKD-R 3-8: 2010	1,0 %	Calibration devices only for torque wrench
	1 N·m to 3 000 N·m	DAkks-DKD-R 3-8: 2010	0,5 %	
Manually operated torque tools	1 N·m to < 2 N·m	DIN EN ISO 6789-2: 2017 DAkks-DKD-R 3-7: 2010	1 %	Torque wrench
	2 N·m to 3 000 N·m		0,5 %	
	0,2 N·m to 10 N·m	DIN EN ISO 6789-2: 2017	0,5 %	Torque screwdriver

Abbreviations used:

DAkks-DKD-R Calibration guideline of Deutsche Akkreditierungsstelle previously Deutsche Kalibrierdienst
 DIN German Institute for Standardization

¹⁾ The best measurement capabilities are stated according to EA-4/02. These are expanded uncertainties of measurement with a coverage probability of 95% and have a coverage factor of $k = 2$ unless stated otherwise. Uncertainties without unit are relative uncertainties referring to the measurement value unless stated otherwise.